

THIRD ANGLE DRWG. METHOD	Part name	Type	Q'ty	Note	Code	Date	Revisions	Reviser

	Report
	Heat treatment P Part high frequency Quenching and tempering H _R C 45~50

Normal dimensional tolerance(unit:mm)	Surface treatment	Each corner without instruction is C0.5 chamfer			Scale	1/1	Q'ty	1	Part Name	Reliance 4	
More than 1 Less than 4	±0.1	Black dyed		Approved	Checked	Drawn	Material S45C		Unit name	CASE equipment deburring machine	
More than 4 Less than 16	±0.2										
More than 16 Less than 63	±0.3	Out of description finish				MU	Date '19.03.28		Machine name	Drawing No. TSC539-J1034	
More than 63 Less than 250	±0.6		Star Tech Co.,Ltd.			Date		Machine name			
More than 250 Less than 1000	±0.8										