

THIRD ANGLE DRWG. METHOD	Part name	Type	Q'ty	Note	Code	Date	Revisions	Reviser

	Report
	Heat treatment P Part high frequency Quenching and tempering H _R C 45~50

Normal dimensional tolerance(unit:mm)	Surface treatment	Each corner without instruction is C0.5 chamfer			Scale	1/1	Q'ty	1	Part Name	Reliance 3	
More than 1 Less than 4	±0.1	Black dyed	Approved	Checked	Material	S45C	Unit name	CASE equipment deburring machine	Machine name	Drawing No.	TSC539-J1033
More than 4 Less than 16	±0.2										
More than 16 Less than 63	±0.3	Out of description finish			Date	'19.03.28					
More than 63 Less than 250	±0.6		MU			Star Tech Co.,Ltd.					
More than 250 Less than 1000	±0.8										