

THIRD ANGLE DRWG. METHOD	Part name	Type	Q'ty	Note	Code	Date	Revisions	Reviser

								Report
Heat treatment								
P Part high frequency Quenching and tempering								
H _R C 45~50								

Normal dimensional tolerance(unit:mm)	Surface treatment	Each corner without instruction is C0.5 chamfer			Scale	1/1	Q'ty	1	Part Name	Reliance 2	
More than 1 Less than 4	±0.1	Black dyed	Approved	Checked	Drawn	Material	S45C	Unit name	CASE equipment deburring machine	Machine name	
More than 4 Less than 16	±0.2										
More than 16 Less than 63	±0.3										
More than 63 Less than 250	±0.6		MU			Date	'19.03.28				
More than 250 Less than 1000	±0.8					Star Tech Co.,Ltd.		Drawing No.	TSC539-J1032		