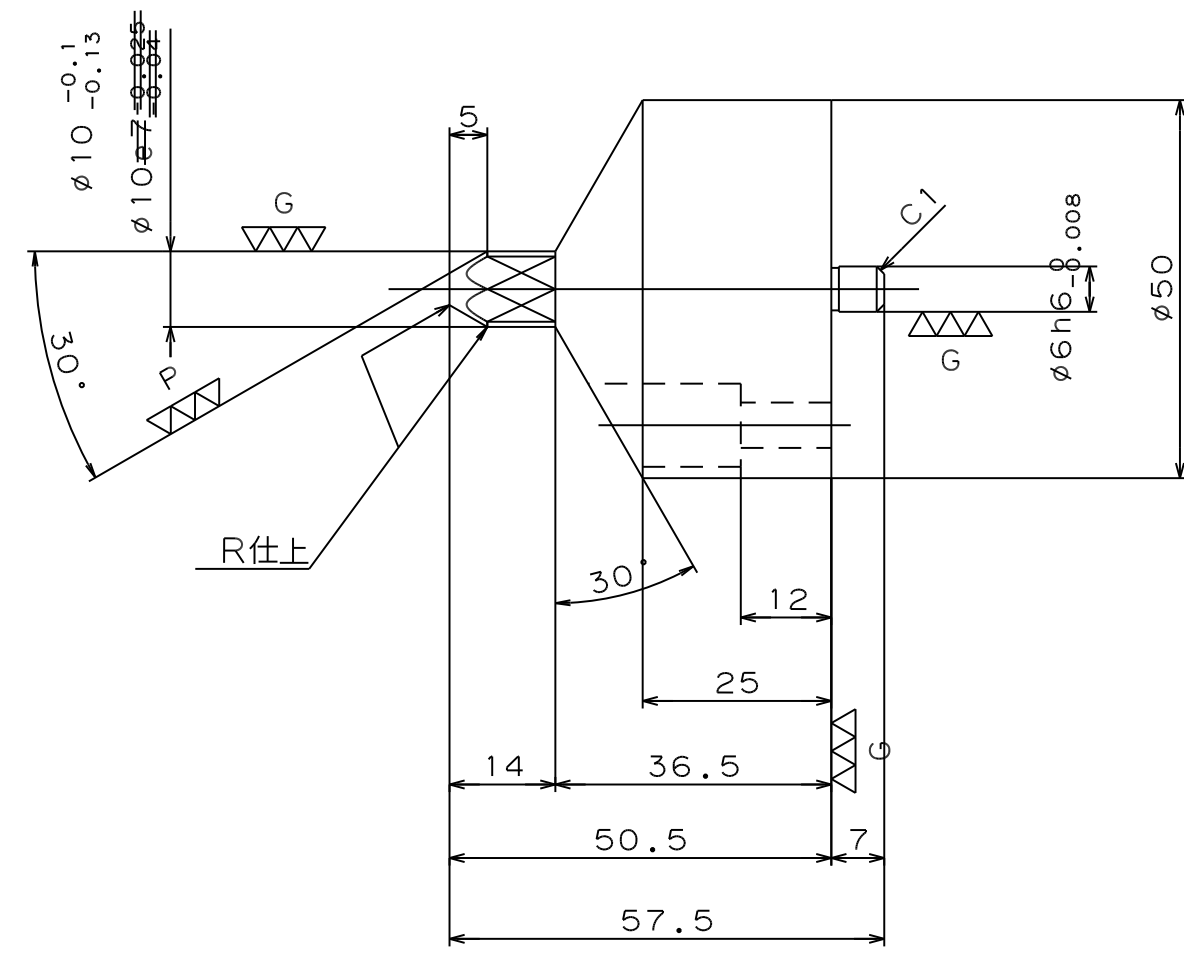
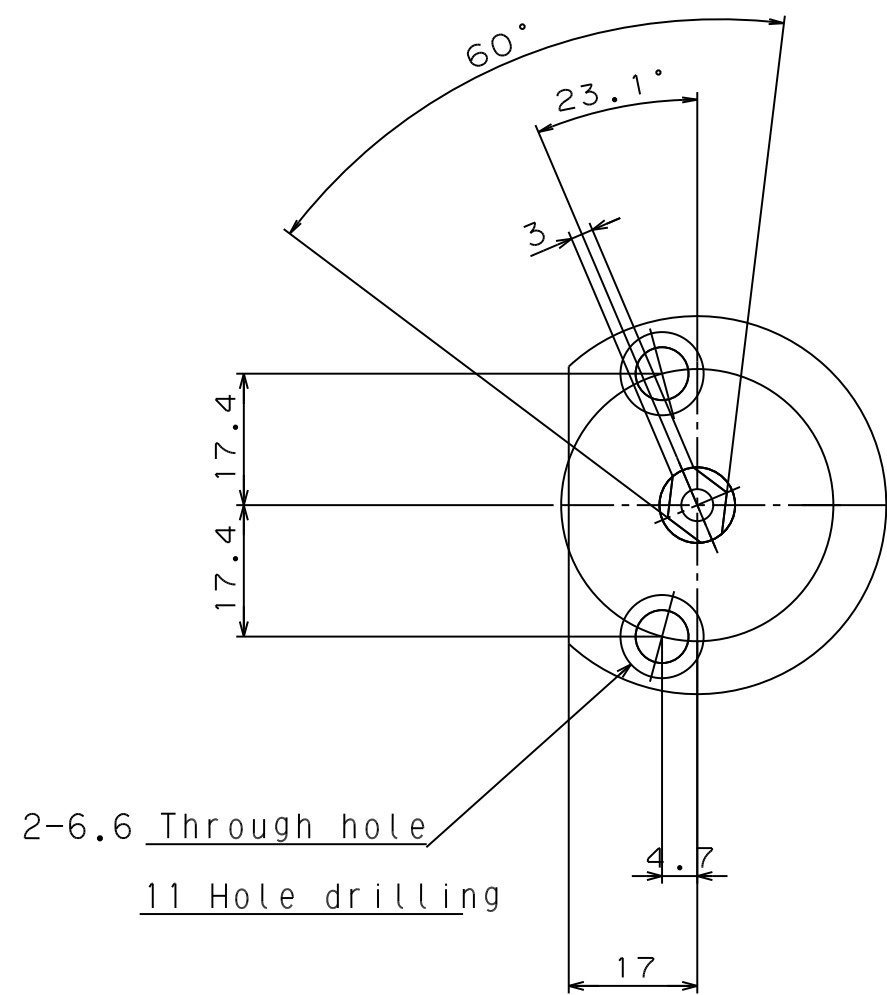




Report	
Heat treatment	
Carburizing	
Quenching and tempering	
H _R C 58~63	
Depth 0.6~0.8	
Prevention of carburizing of threaded part	
Surface treatment	
Black dyed	
Third each painting method	
Normal dimensional tolerance(unit:mm)	
More than 1 less than 4	±0.1
More than 4 less than 16	±0.2
More than 16 less than 63	±0.3
More than 63 less than 250	±0.6
More than 250 less than 1000	±0.8
Out of description finish	
Each corner without instruction is CO.2 chamfer	
Approved	
Checked	
MU	

Bolt with hole	M6X20	2						Scale	1/1	Q'ty	1	Part name	Diamond pin N2	
								Material		SCM415		Unit name	CASE equipment deburring machine	
								Date		'19.03.28		Machine name		
Part name	Type	Q'ty	Note	Code	Date	Revisions	Reviser	Star tech Co.,Ltd.		Drawing No.	TSC539-J1016			