

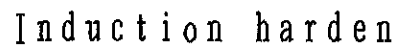
UNSPECIFIED TOLERANCES
(MACHINING)

0.5 TO 6	± 0.1
6 TO 30	± 0.2
30 TO 120	± 0.3
120 TO 400	± 0.5
400 TO 1000	± 0.8
1000 TO 2000	± 1.2
2000 TO 4000	± 2.0

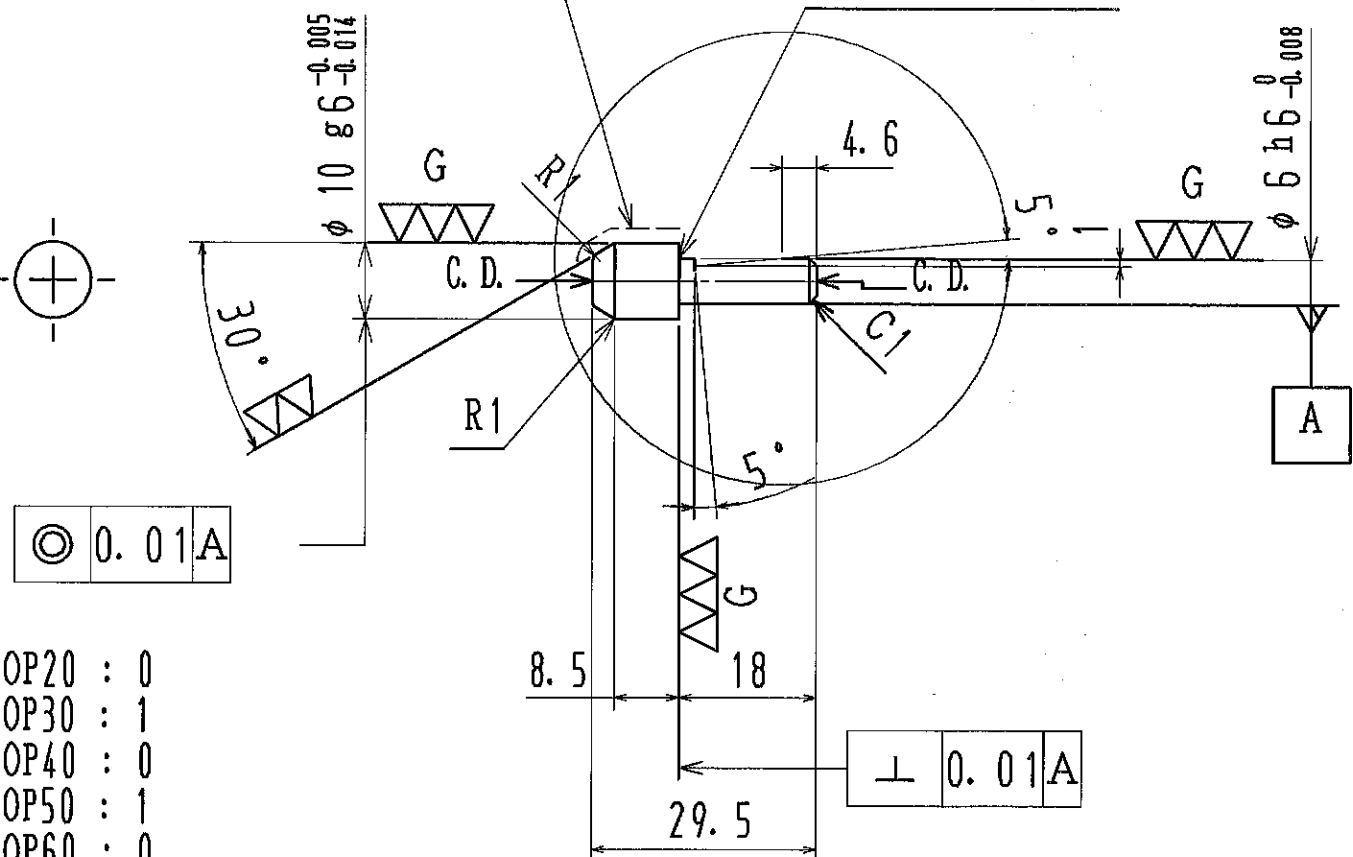
14 / 5 / 22

SYM	REVISION	RECORD	DATE	NAME
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1			
2			
3			



Minimum necking



```

OP20 : 0
OP30 : 1
OP40 : 0
OP50 : 1
OP60 : 0
OP70 : 0
OP80 : 0
OP90 : 1
OP100: 1
OP110: 0
Total: 4

```

Total: 4		CUSTOMER'S M/C NO.				S. O MARA140060		CODE 00103		
PAINTING SPECIFICATION		MATERIAL SUJ2		HEAT TREAT. INDUCTION HARDEN		SCALE 1/1		APPR'D	CHKD	DRN
PAINT	Y (N)	PATTERN NO. 		HARDNESS HRC 58~62		THIRD ANGLE PROJECTION			WATANABE	MORI
PUTTY	Y (N)	NOTE		Q' TY	TYPE	DRN NAME LOCATING PIN				
WORKED SURFACE	Y (N)									
PRIME COAT	Y (N)									

BREAK ALL EDGES
C 0.5

UNSPECIFIED TOLERANCES
(MACHINING)

0.5 TO 6	± 0.1
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120 TO 400	± 0.5
400 TO 1000	± 0.8
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DATE

14/ 5/22

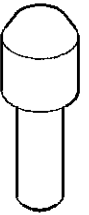
SYM

REVISION RECORD

DATE

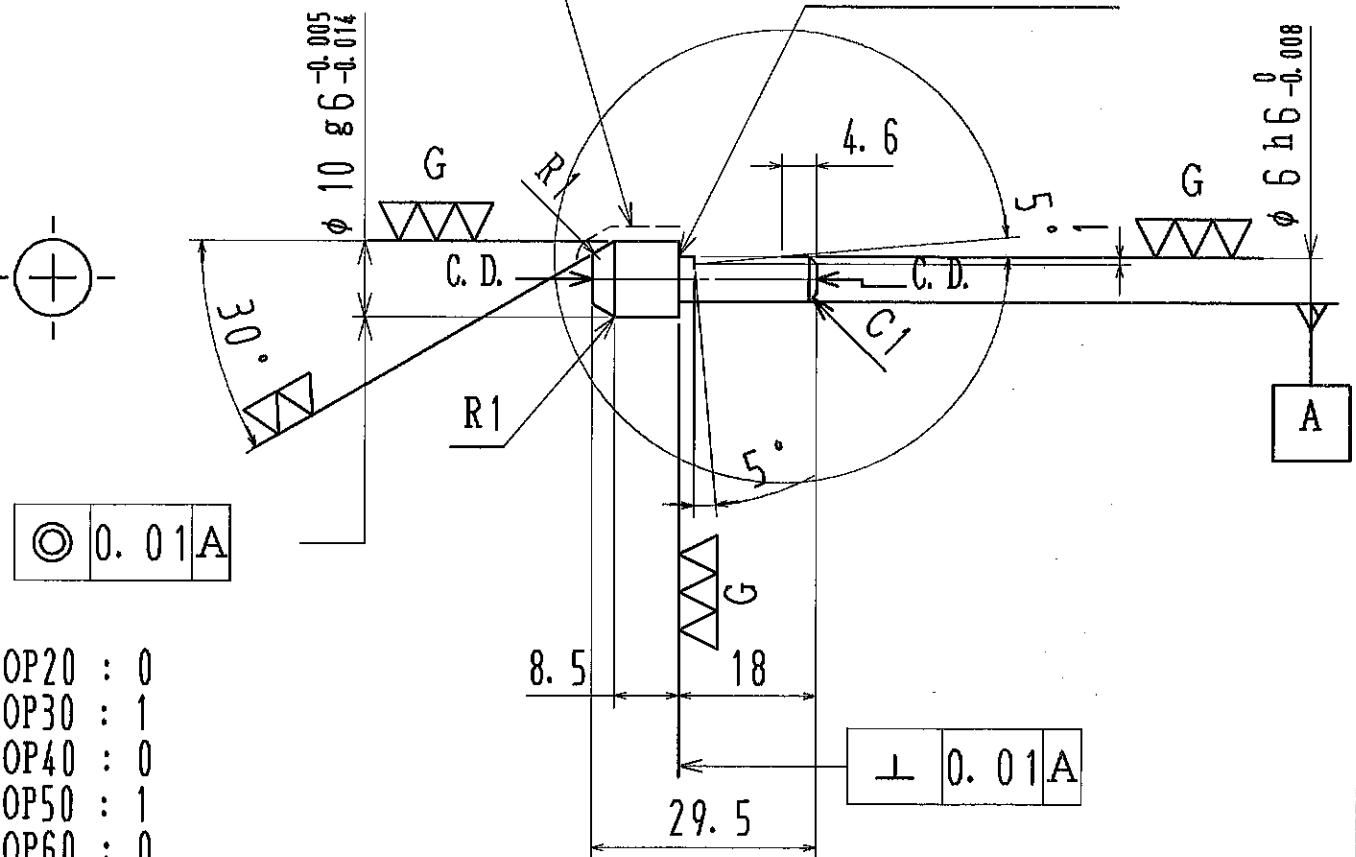
NAME

1
2
3



Induction harden

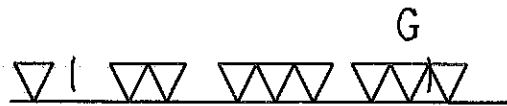
Minimum necking



OP20 : 0
OP30 : 1
OP40 : 0
OP50 : 1
OP60 : 0
OP70 : 0
OP80 : 0
OP90 : 1
OP100 : 1
OP110 : 0
Total: 4

◎ 0.01A

⊥ 0.01A



CUSTOMER'S M/C NO.		S. O MAR140060		CODE 00103	
MATERIAL SUJ2		HEAT TREAT. INDUCTION HARDEN		SCALE 1/1	
PATTERN NO.		HARDNESS HRC 58~62		THIRD ANGLE PROJECTION	
NOTE		Q' TY TYPE		DRN NAME	
PAINTING SPECIFICATION		PAINT Y (N)		PUTTY Y (N)	
WORKED SURFACE		Y (N)		Y (N)	
DRN NAME		LOCATING PIN		LOCATING PIN	