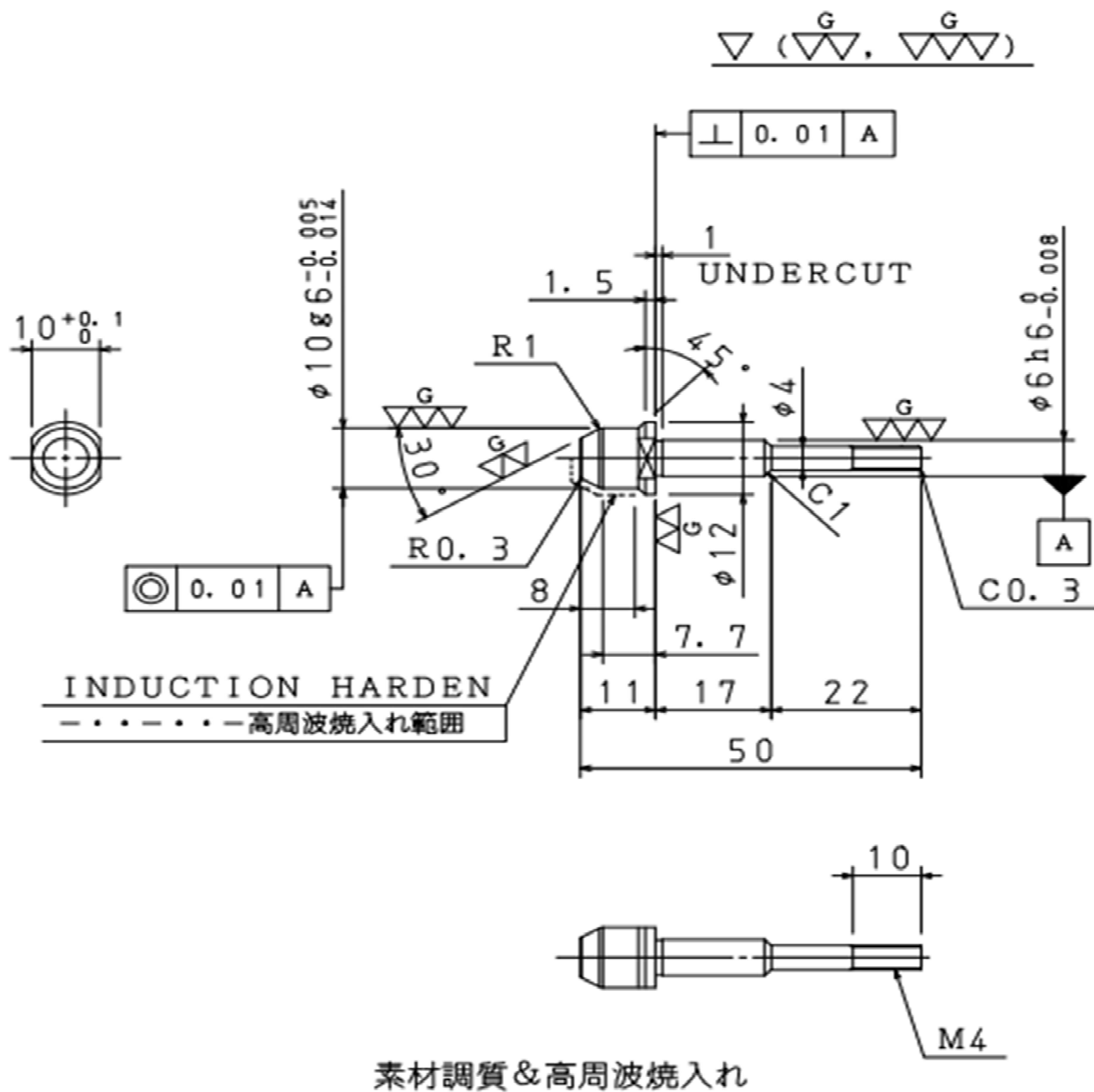


BREAK ALL EDGES
C 0.5

0.5 TO 6	± 0.1
6 TO 30	± 0.2
30 TO 120	± 0.3
120 TO 400	± 0.5
400 TO 1000	± 0.8
1000 TO 2000	± 1.2
2000 TO 4000	± 2.0

DATE		13/ 9/20	
SYM	REVISION RECORD	DATE	NAME
1			
2			
3			



素材調質 & 高周波焼入れ

CUSTOMER'S M/C NO.		S.O. MARA130138		CODE 187	
MATERIAL SCM435		HEAT TREAT. INDUCTION HARDEN		SCALE 1/1	
PATTERN NO.		HARDNESS HRC 55~		THIRD ANGLE PROJECTION	
NOTE		Q' TY TYPE		DRN NAME	
PAINTING SPECIFICATION		PAINT Y (N)		PUTTY Y N	
WORKED SURFACE		Y N		BASE COAT Y N	
STD. COLOR		OP. COLOR		ROUND PIN	
ENSHU Limited		DRN NO.		CX747 053-32A	