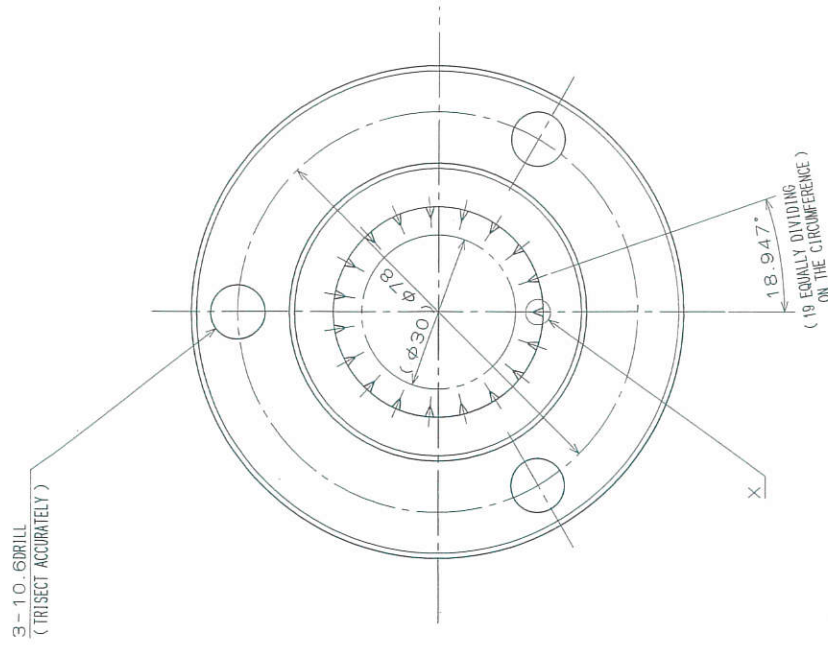


4



18.947°
(19 EQUALLY DIVIDING
ON THE CIRCUMFERENCE)

(10:1)

NOTE When processing is completed, finish the inside of the hole of the workpiece with a file and quench it.
The inside of the hole is a thread chamfer.

GEN DIMENSION TOLERANCE		SYMBOL	SURFACE ROUGHNESS	CHAMFERING (C 0.2)	FINISHING	DWG. NO.	J 4 1 2 - 0 8 0 1 - 0 0 1 A				QTY.	1	(KG)
NOM SIZE RANGE	TOL.						NAME	DRIVE PLATE	MATL	S45C			
Over 0.5 To 6	± 0.1	▽▽▽	0.8S △	△	SURFACE TREATMENT								
6 30	± 0.2	▽▽▽	6.3S △	△	HEAT TREATMENT	HARDENING							
30 120	± 0.3	▽▽	25S △	△	HARDNESS	HRC 40 ~ 50							
120 315	± 0.5	▽	100S	△	SCALE	1 : 1							
315 1000	± 0.8				REASON	DATE							
1000 2000	± 1.2				PERSON								

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