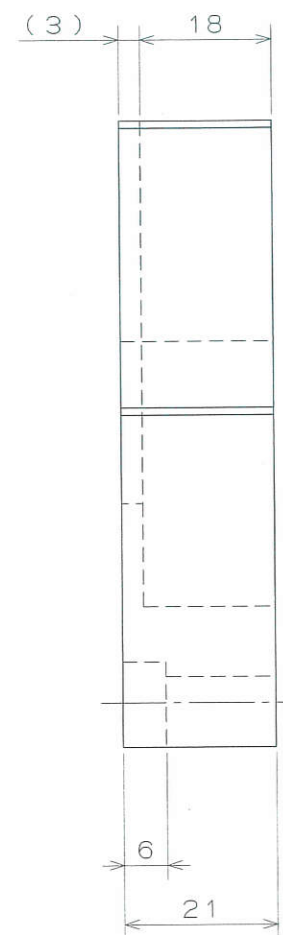


4



GEN DIMENSION TOLERANCE			SYMBOL	SURFACE ROUGHNESS	△	CHAMFERING (C 0.5)			FINISHING	▽	DWG. NO.	J	4	1	1	-	2	9	9	9	-	0	0	3				
NOM SIZE RANGE	TOL.		▽▽▽▽	0.8S	△						NAME	REST (LEFT)				MATL	S50C				Q'TY.	1						
Over 0.5	To 6		±0.1								KIND	WORK REST				M/C	GPL-30B				EST. MASS	(Kg)						
6	30		±0.2	▽▽▽	6.3S	△																						
30	120		±0.3								HEAT TREATMENT	TUFTRIDE																
120	315		±0.5	▽▽	25S	△					HARD- NESS	HRC ~																
315	1000		±0.8								DESIGN	DRAFT	CHECK	APPROV	SHIGIYA MACHINERY WORKS LTD.													
1000	2000		±1.2	▽	100S		REASON	DATE	PERSON	△															MURATA	MURATA	K. AOYAMA	HIRATA
											22Y07M22D		SCALE	1 : 1														