

11690137

FINISHING		CHAMFERING (C 0.2)		SYMBOL		SURFACE ROUGHNESS	
				▽▽▽		0.8S	
				▽▽▽		6.3S	
				▽▽		25S	
				▽		100S	
GEN DIMENTION TOLERANCE							
NOM		SIZE RANGE		TOL.			
MIN		0.5 TO 6		±0.1			
OVER		6 TO 30		±0.2			
OVER		30 TO 120		±0.3			
OVER		120 TO 315		±0.5			
OVER		315 TO 1000		±0.8			
OVER		1000 TO 2000		±1.2			
REASON		DATE		PER SON			
A							
A							
A							
A							
A							
SURFACE TREATMENT		HEAT TREATMENT		TUFTIRIDE			
HARDNESS		HRC		~			
MATL		S50C					
Q'TY		1		EST. MASS		(KG)	
NAME		REST(RIGHT)					
KIND		WORK REST					
M/C		GPL-30B					
22Y07M21D		SCALE		1 : 1			
DESIGN		DRAFT		CHECK		APPROV	
MURATA		MURATA		K.AOYAMA		HIRATA	
SHIGIYA MACHINERY WORKS LTD.							