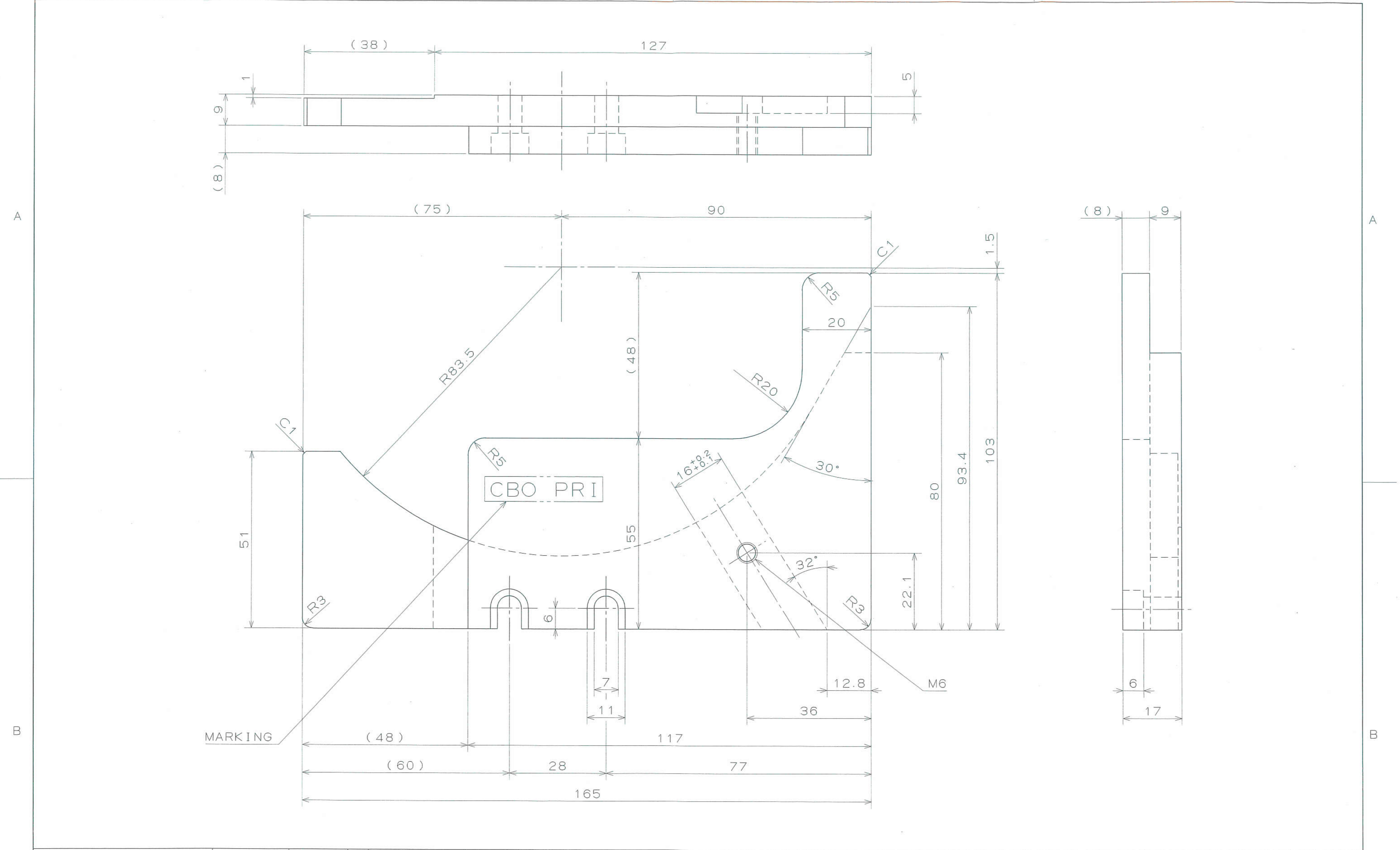
MMG90133


2
3
4
A
B
(38)
127
1
5
9
(8)
(75)
90
(8)
9
C1
1.5
R5
20
R83.5
(48)
R20
C1
R5
30°
16 +0.2 +0.1
CBO PRI
80
93.4
103
51
55
32°
22.1
R3
R3
6
7
11
12.8
M6
36
6
17
MARKING
(48)
117
(60)
28
77
165

GEN DIMENSION TOLERANCE		
NOM SIZE RANGE		TOL.
Over0.5	To 6	±0.1
6	30	±0.2
30	120	±0.3
120	315	±0.5
315	1000	±0.8
1000	2000	±1.2

SYMBOL	SURFACE ROUGHNESS	△4				CHAMFERING (C 0.5)		
▽▽▽▽	0.8S	△3				△8		
▽▽▽	6.3S	△2				△7		
▽▽	25S	△1				△6		
▽	100S		REASON	DATE	PERSON	△5		

FINISHING	▽▽
SURFACE TREATMENT	
HEAT TREATMENT	TUFTRIDE
HARD -NESS	HRC ~
22Y07M21D	SCALE 1 : 1

DWG. NO.	J410-2999-004				
NAME	REST(LEFT)	MATL	S50C	Q'TY.	1
KIND	WORK REST	M/C	GPL-30B	EST. MASS	(Kg)

DESIGN	DRAFT	CHECK	APPROV	
MURATA	MURATA	K. AOYAMA	HIRATA	SHIGIYA MACHINERY WORKS LTD.