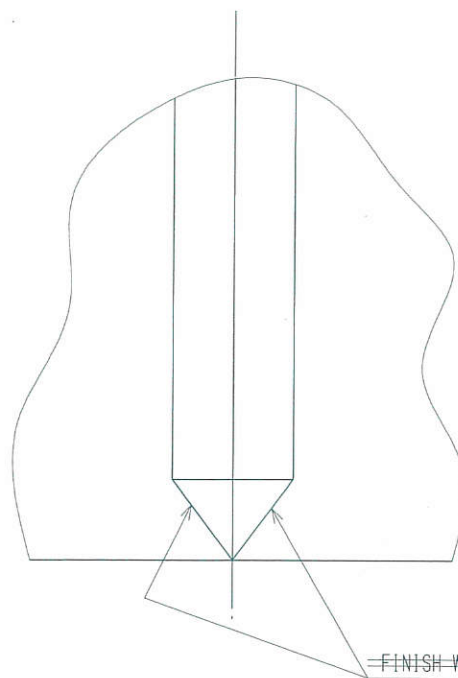


44690133

2

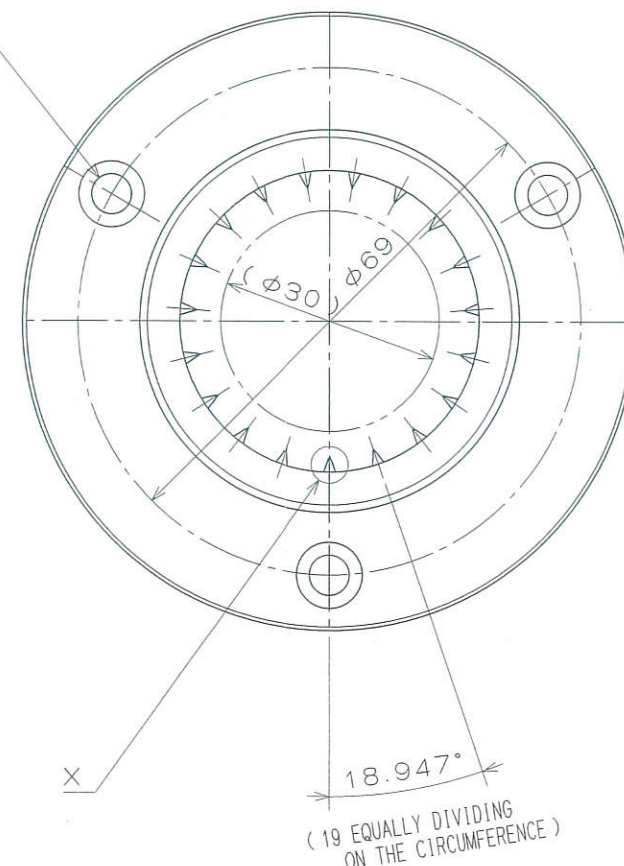
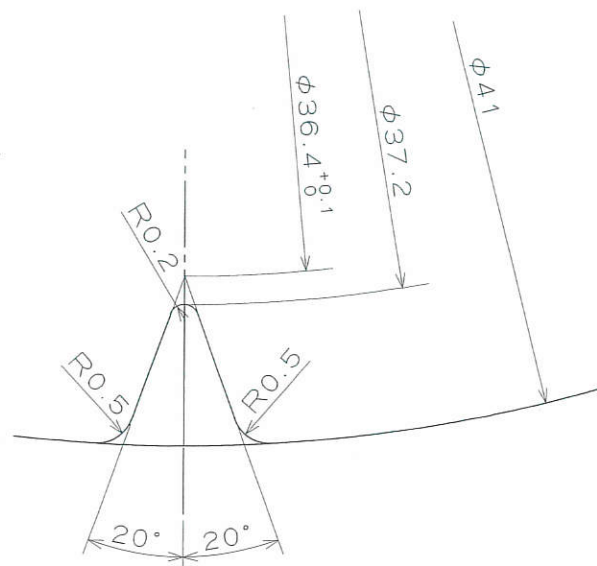
3

4

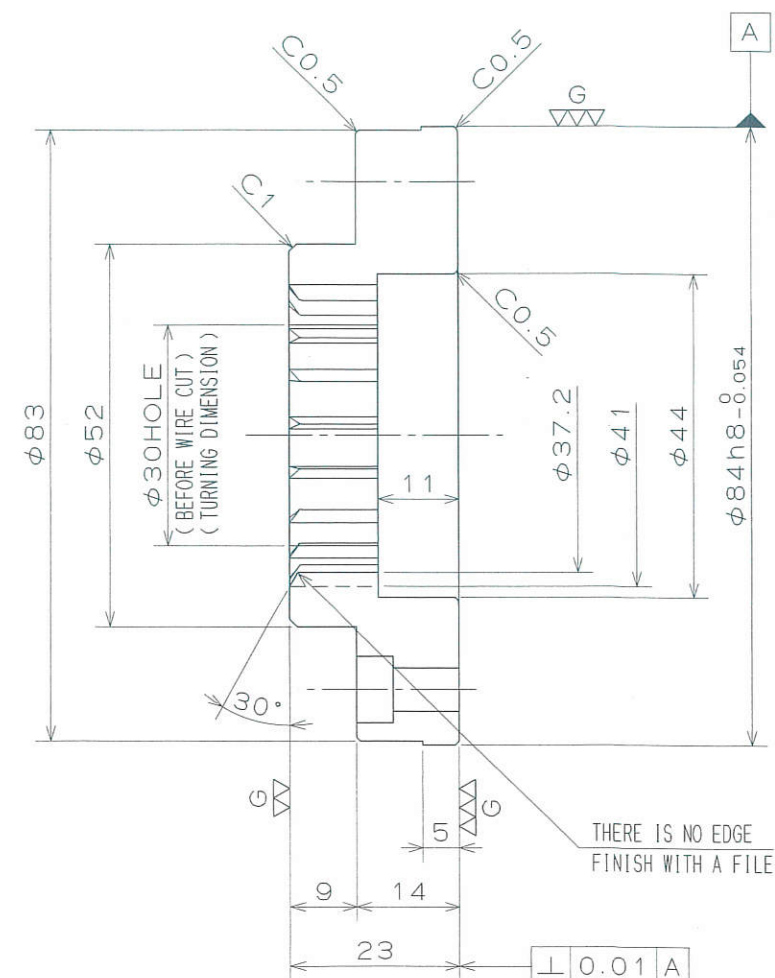


3-5.5DRILL
-9SPOT FACING DEPTH5
(EQUALLY DIVIDED)

FINISH WITH A FILE



18.947°
(19 EQUALLY DIVIDING
ON THE CIRCUMFERENCE)



THERE IS NO EDGE
FINISH WITH A FILE

× (19 EQUALLY DIVIDING ON THE CIRCUMFERENCE)
(10:1)

NOTE)When processing is completed, finish the inside of the hole of the workpiece with a file and quench it.
The inside of the hole is a thread chamfer.

GEN DIMENSION TOLERANCE			SYMBOL	SURFACE ROUGHNESS	△	CHAMFERING (C 0.2)				FINISHING	▽	DWG. NO.	J	4	1	0	-	0	8	9	9	-	0	0	1	A				
NOM SIZE RANGE		TOL.	▽▽▽	0.8S	△								NAME		SPLINE PLATE				MATL		S45C				Q'TY.		1			
Over0.5 To 6		±0.1	▽▽	6.3S	△								SURFACE TREATMENT																	
6 30		±0.2											HEAT TREATMENT		HARDENING															
30 120		±0.3	▽	25S	△								HARD- NESS	HRC 40 ~ 50																
120 315		±0.5												DESIGN		DRAFT		CHECK		APPROV		SHIGIYA MACHINERY WORKS LTD								
315 1000		±0.8	▽	100S	△	REASON	DATE	PERSON	△				22Y07M12D		SCALE	1 : 1		MURATA	MURATA	K. AOYAMA	MATSUMOTO									
1000 2000		±1.2																												