



X (CIRCLE 19 EQUALLY)
(10:1)

GEN DIMENSION TOLERANCE			SYMBOL	SURFACE ROUGHNESS					CHAMFERING (C 0.2)			FINISHING					DWG. NO.	J	2	7	1	-	0	8	5	E	-	0	0	1				
NOM SIZE RANGE		TOL.		0.8S									SURFACE TREATMENT					NAME	SPLINE KICKBACK						MATL	S45C				Q'TY.	1			
Over 0.5 To 6		±0.1		6.3S									HEAT TREATMENT		QUENCHING			KIND	WORK HEAD			M/C	GPC-30B			EST. MASS	(Kg)							
6 30		±0.2											HARD- NESS		HRC 42 ~ 48			DESIGN	DRAFT	CHECK	APPROV	SHIGIYA.JAPAN												
30 120		±0.3																																
120 315		±0.5																																
315 1000		±0.8		25S														EDA	EDA	TAIRA	NAKATANI													
1000 2000		±1.2		100S		REASON	DATE	PERSON					14Y04M15D		SCALE	1 : 1																		