

1

2

3

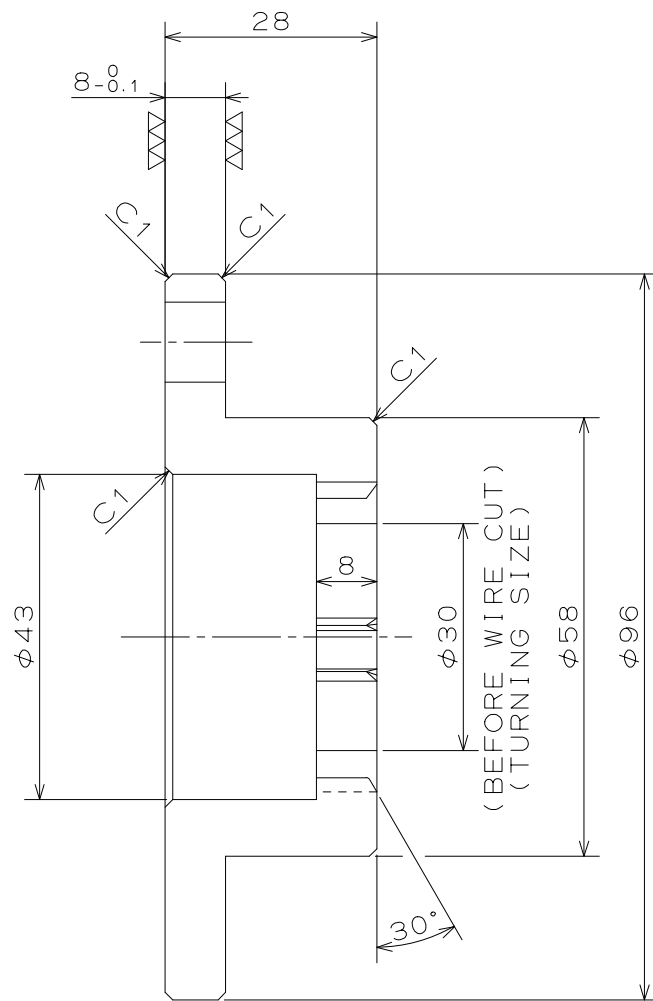
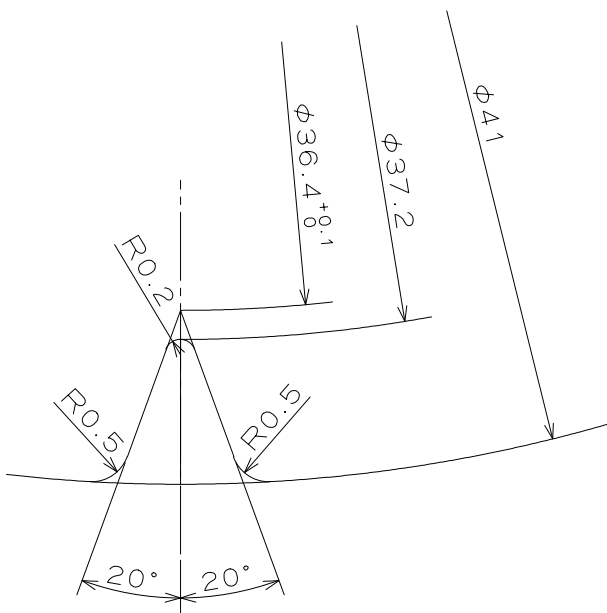
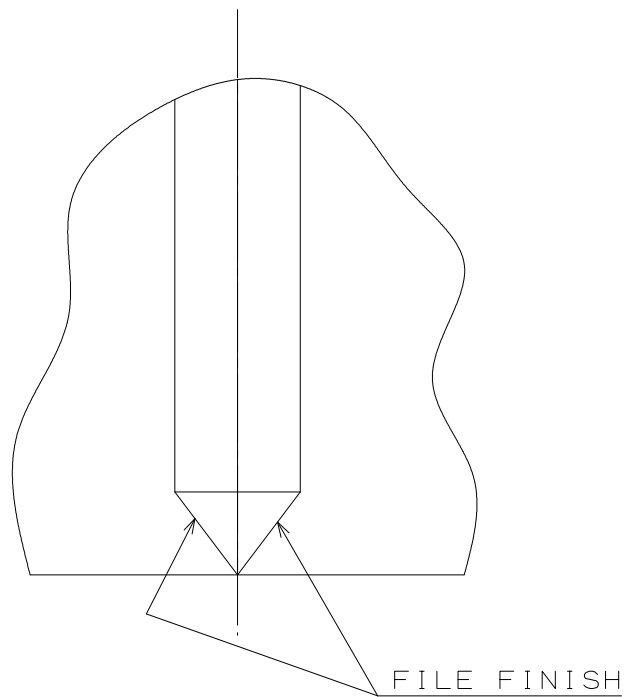
4

A

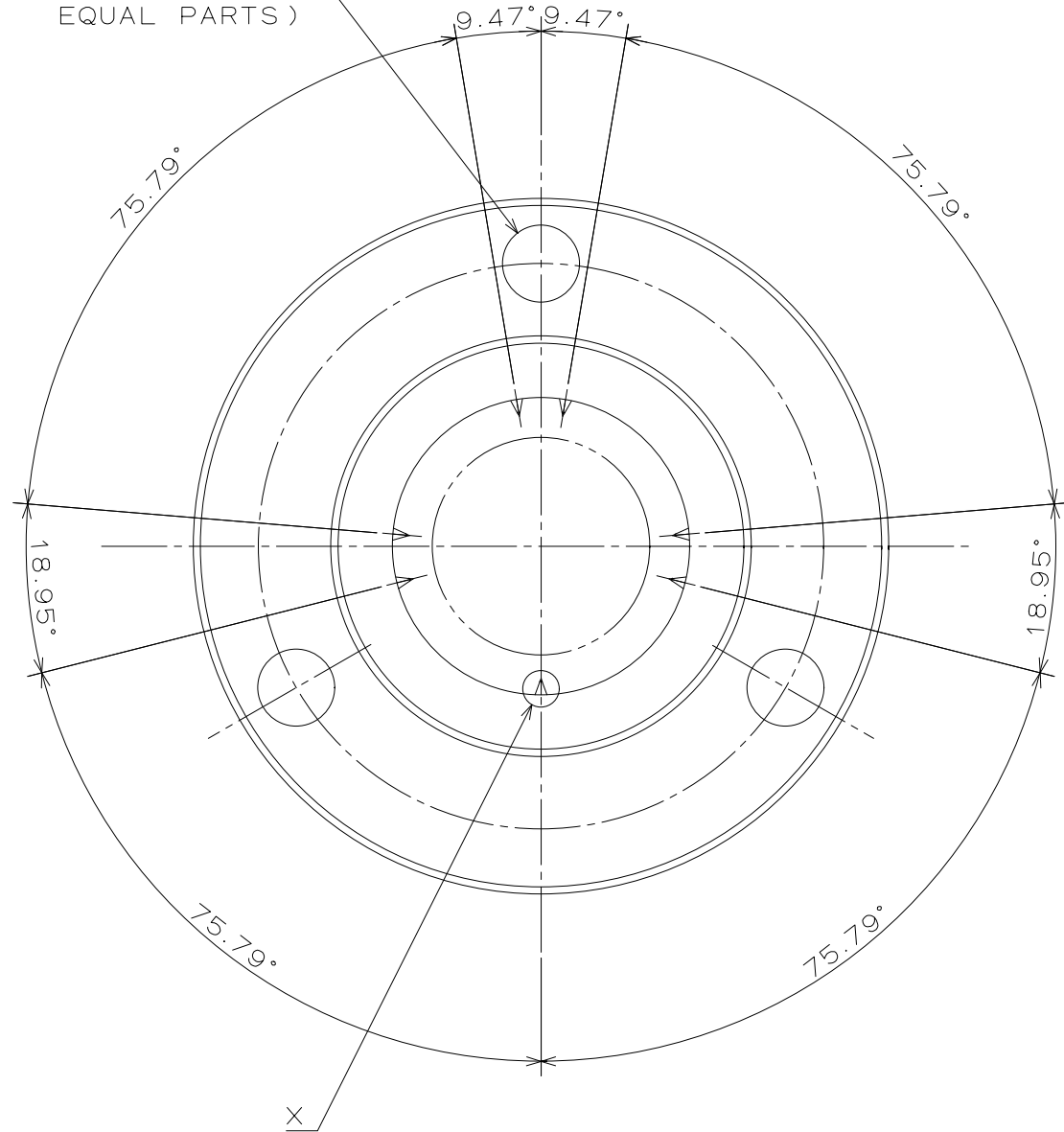
B

A

B



3-10.6DRILL
(3DIVISION INTO
EQUAL PARTS)



X (19DIVISION INTO EQUAL PARTS)

(10:1)

△ NEW DRAWING

THE COMMERCIAL TOLERANCE			SYMBOL	ROUGHNESS					CHAMFERING (C 0.2)				FINISH					DWG NO.	J	2	4	3	-	0	8	0	1	-	0	0	3	A			
LENGTH LIMIT		ALLOWANCE		0.8S									SURFACE TREATMENT					NAME	DRIVE PLATE					MAT'L	SKS3					QTY	1				
0.5<L≤ 6		±0.1		6.3S									HEAT TREATMENT		HARDENING			KIND	HEAD STOCK					N/C	GAC-30B.40					WEIGHT (Kg)					
6 30		±0.2			25S		QUALITY UP	12.11	ARAI					HARDNESS	HrC 62 ~ 65 DEPTH			DESIGN	DRAWN	CHECKED	APPROVED	SHIGIYA MACHINERY WORKS LTD.													
30 120		±0.3																ARAI	ARAI	INOUE	NAKATANI														
120 315		±0.5			100S		REASON	DATE	DRAWN					12Y08M01D		SCALE	1 : 1																		
315 1000		±0.8																																	
1000 2000		±1.2																																	