



FINISH			
CHAMFER NOT INDICATE (C)			
SYMBOL		ROUGHNESS	
		0.8S	
		6.3S	
		25S	
		100S	
THE COMMERCIAL TOLERANCE			
LENGTH LIMIT		ALLOWANCE	
0.5<L≤ 6		±0.1	
6 30		±0.2	
30 120		±0.3	
120 315		±0.5	
315 1000		±0.8	
1000 2000		±1.2	
	REASON	DATE	DRAWN
			
			
			
			
			
SURFACE TREATMENT			
HEAT TREATMENT			
HARDNESS	HRC	~	DEPT H
MAT'L	SWPB		
QT' Y	1		(Kg)
NAME	SPRING		
KIND	HEAD STOCK		
MODEL	GAC-30B		
11Y02M01D		SCALE	1 : 1
DESIGN	DRAWN	CHECKED	APPROVED
KODERA	KODERA		