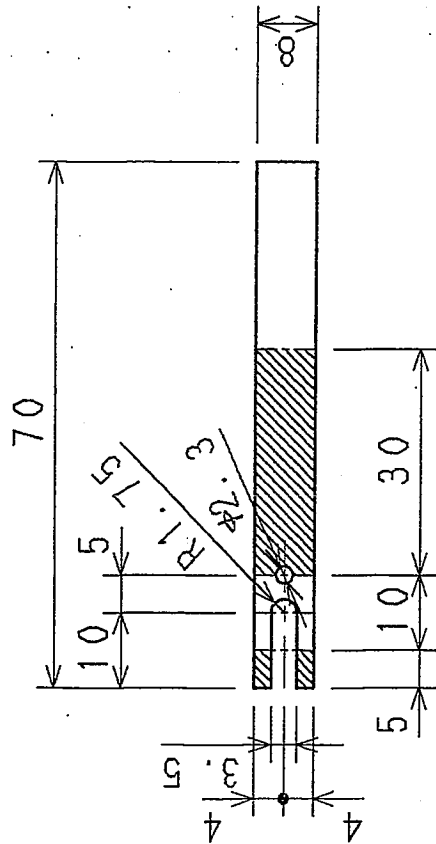


MACHINING	DIM.	0.5-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000
TOL. (MM)	LIMIT	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2



$$t = 0.4$$

QUENCHING HRC50

 PORTION APPLY
POLYESTER RESIN
FROM BOTH SIDE

MACHINE NO
KMTR-0085

STN 4R, 7L, 8L
9L, 12L
13L

OP-030

METRIC.



HEAT
TREAT

CODE

SCALE 1 : 1 PATTERN NO.

NAGAI	SHINOHARA
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MATERIAL SK5 (W1-8)

WT. · K.G

CHECKED	DRAWN
SHINOHARA	SHIRAYAMA (NS)

PLATE

TRF-888CH

000063558	39	4R TOOL CHECK
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[illegible]

NIPPEI	TOYAMA CORP.	40356529
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